

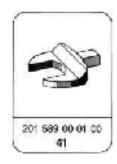
Battery ground cable	Disconnect, connect
Insulating mat in component compartment panel	Cover with a suitable sheet metal part.
Bowden cable (98)	Remove, install.
Service valve	Relocate in "Test" position
	(up to transfer case no. 26 616)
Coding plug	Relocate in "Test" position
	(as of transfer case no. 26 617)
Pressure relief screw (16)	Loosen at the valve control unit, thus reducing the storage pressure of the complete system (as of transfer case no. 26 617).
Oil dipstick guide tube (15)	Remove, install.

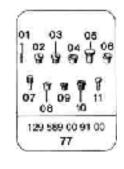
Exhaust system (100)	Remove, install (49-100). Rem	ove, install exhaust
	side support (24).	
Shields (3) and (4)	Remove, install.	
Transverse bridge (31)	Remove, install. Hexagon bolts	s (32 and 33),
	25 Nm.	
Oil from transfer case (201)	Drain, fill. Capacity 0.7 liter.	
Propeller shaft (7)	Unscrew, screw on. Hexagon b	oolts (25) 60 Nm,
	loosen sleeves in joint flange. I hexagon nuts (26).	Replace self-locking
Propeller shaft intermediate bearing (202)	Slacken, tighten, 25 Nm.	
Prevailing torque type self-locking nut (200)	Slacken, tighten, 35 to 40 Nm.	
	Torque wrench	001 589 66 21 00,
	Open-ended wrench	126 589 00 01 00.
Propeller shaft (7)	Push together, draw apart.	
Pressure oil line of multi-disk clutch for front axle drive train		
(AV) and center differential (ZS)	Remove, install; seal openings with blind plugs,	
	check lines for leaks.	. •
	Sealing plug kit	129 589 00 91 00.
Transmission (10)	Support with vehicle hoist or pi	t lift.
Rear engine mount (22)		
	(23a) 40 Nm, hexagon bolts (2	•
Front propeller shaft (40)	Unscrew, screw on. Hexagon bolts (44) 40 Nm,	
	loosen fitting sleeves in joint fla	ange. Replace self-
Prevailing torque type self-locking nut (40a)	locking hexagon nuts (43). Slacken, tighten, 30 to 40 Nm.	
1 revailing torque type den reading riat (rea)	Torque wrench	
	·	
	Open-ended wrench	201 589 00 01 00.

Front propeller shaft (40)	Pull apart, push together.
Shift lever (9)	Unclip, clip in.
Transfer case hexagon bolts (21)	Unscrew, screw in, note different lengths, 25 - 30 Nm.
Transfer case (201)	Draw out, insert horizontally at the internal-geared
	wheel.
	Replace gasket.
After installing the transfer case	Bleed complete system (28-140).

Special tools









Note

As of transfer case no. 7 013, the teeth (straight) in the center differential have been modified. Previous internally-geared wheels cannot be combined with internally-geared wheels of the modified design when the transfer case is changed.

If transfer cases are ordered with the old part number, a transfer case with modified teeth and the associated internally-geared wheel will be supplied. In these cases the internally-geared wheel is to be changed at the same time.